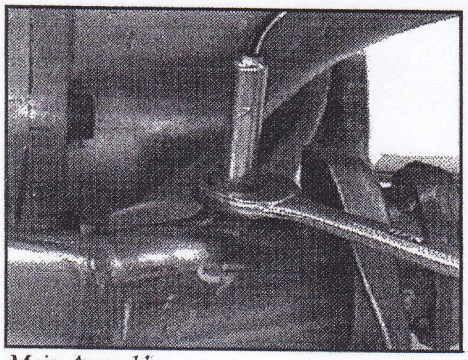
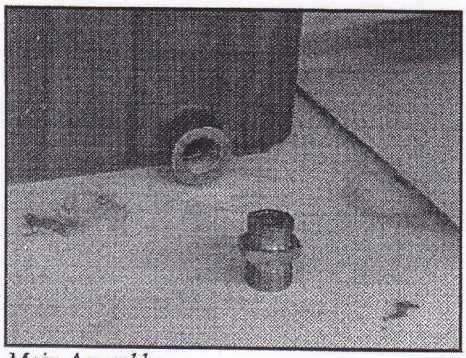


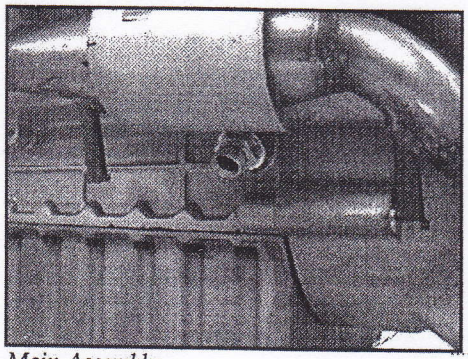
Main Assembly

Then tighten a further 180°.



Main Assembly

Fit the sump oil union, with its dowty sealing washer.



Main Assembly

Also fit the main oil feed gallery union, again with its dowty sealing washer.